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- [Home](#)
- [Products](#)
- [About Us](#)
- [Employment](#)
- [Investor Relations](#)
- [Contact](#)
- [Search Site](#)

Product Information

[Specifications](#)

[Pipe Pressure Ratings \(pdf\)](#)

[Weight Per Foot](#)

[Chemical Composition](#)

General Information

- [BWG Gauge Chart](#)
- [ISO Information](#)
- [Terms & Conditions of Sale](#)

Contact Information

LaserLine Coiled
Tubing
Sales & Support
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LaserLine™ Coiled Tubing Products - duplex, nickel alloy, & stainless steel



Webco has developed specialized coiled tubing manufacturing capabilities for the production of high quality laser seam-welded duplex, nickel alloy, and stainless steel coiled tubing for the upstream oil & gas marketplace. Our products are used for surface-controlled subsea safety valve control line tubing, chemical injection, hi-strength capillary tubing, work-over / velocity strings, & encapsulated conductor.

UMBILICAL TUBING: Webco manufactures *LaserLine® SD* hi-strength super duplex coiled tubing for the steel tube umbilical (STU) market with a SMYS of 95KSI (655MPa). Available in the most common metric bore sizes of 12.7, 19.05, & 25.4 in 10KSI & 15KSI DWP ratings. Others available.

Umbilical Tubing Production Highlights:

- STU tubing is qualified & manufactured per customer specifications and a project-specific PITP (Production, Inspection & Testing Plan) and to API17E / ISO 13628-5.
- Strip splice welds and orbital welds are utilized for coil build-up. Digital radiography is used to verify weld integrity.
- State-of-the-art eddy current and ultrasonic testing is utilized for full body continuous inspection and wall thickness verification.
- In-house metallurgical laboratory for conducting qualification & in-process testing.
- In-process & FAT hydro-testing capability up to 30KSI (207MPa)
- Coil lengths are provided on customer supplied metal reels up to 20 tonnes.
- Complete genealogical documentation and material test reports and data books per order and reel.

Webco is an approved and active coiled tubing supplier to major oilfield service companies, oil & gas operators, OEMs, and other specialty providers who install or incorporate our coiled tubing products into their product solutions every day.

Grades Offered in Coiled Tubing for Oil & Gas Applications:

- › Nickel Alloy 625 (UNS N06625)
- › Nickel Alloy 825 (UNS N08825)
- › Nickel Alloy 400 (UNS N04400)
- › These grades are available fully annealed or in the hi-strength cold-worked condition
- › Inquire for availability of other nickel alloys
- › Super Duplex: Zeron® 100 (UNS S32760)
- › Duplex 2205 (UNS S32205)
- › Lean Duplexes: ATI2102™, ATI2003™, 19D
- › 316L Stainless (UNS 31603)

Coiled Tubing Dimensions Available:

- › OD range of .125" – 2.375" (3.18 - 60.3mm) diameter
- › Wall thickness from .028" - .200" (.71mm – 5.08mm)

Want More Information?

- › Contact us with details of your specific coiled tubing requirements.

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LaserLine® is a registered trademark of Webco Industries, Inc., and is used to signify its laser welded tubular products.

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