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EXHIBIT B

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Superhard material

From Wikipedia, the free encyclopedia

A superhard material is a material with a hardness value exceeding 40 gigapascals (GPa) when measured by the Vickers hardness test. [1][2][3][4] They are highly incompressible solids with high electron density and high bond covalency. As a result of their unique properties, these materials are of great interest in many industrial areas including, but not limited to, abrasives, polishing and cutting tools and wear-resistant and protective coatings.

Diamond is the hardest known material to date, with a Vickers hardness in the range of 70-150 GPa. Diamond demonstrates both high thermal conductivity and electrically insulating properties and much attention has been put into finding practical applications of this material. However, diamond has several limitations for mass industrial application, including its high cost and oxidation at temperatures above 800 °C. [5][6] In addition, diamond dissolves in iron and forms iron carbides at high temperatures and therefore is inefficient in cutting ferrous materials including steel. Therefore, recent research of superhard materials has been focusing on compounds which would be thermally and chemically more stable than pure diamond.

Superhard materials can be generally classified into two categories: intrinsic compounds and extrinsic compounds. The intrinsic group includes diamond, cubic boron nitride (c-BN), carbon nitrides and ternary compounds such as B-N-C, which possess an innate hardness. Conversely, extrinsic materials are those that have superhardness and other mechanical properties that are determined by their microstructure rather than composition.^{[7][8][9]} An example of extrinsic superhard material is nanocrystalline diamond known as aggregated diamond nanorods.

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https://phys.org/news/2018-06-scientists-superhard-material-unique-properties.html



Scientists predict a new superhard material with unique properties

me 14, 2018. Skolkovo institute of Science and Te



Gredit: The Journal of Physical Chemistry Letter

An international team of scientists has reported a new superhard material that could be used in drilling, machine building and other fields. The new tungsten boride they discovered outperforms the widely used pobedit, a hard tungsten carbide and cobalt composite material with artificial diamond interspersing. The results of their study were published in the reputable scientific journal, the *Journal of Physical Chemistry Letters*.



Superhard substances have a broad scope of application in well drilling, machine building, metalworking, the defense industry, medicine and many other fields. The hardest known material, diamond, is an unaffordable for many applications. Its distant competitor, pobedit, has remained unrivated for the last 80 years. Developed in the 1390s, it was used during the Second World War to make anti-tank shell caps (the word "pobedit" is actually derived from the Russian "pobeda," which means

"victory") and has been used for decades to manufacture drill bits for the drilling rigs. Harder materials either require higher-pressure synthesis or have much lower <u>fracture toughness</u>.

A team of scientists led by Professor Artem Oganov of Skotlech and the Moscow institute of Physics and Technology (MIPT) used the USPEX evolutionary algorithm to predict a new material, WB5, that can be synthesized at normal pressure and can successfully compete with pobedit in the two most essential parameters – hardness and fracture toughness – which are 50 percent higher and 20 percent lower, respectively, for WB5 as compared to pobedit. The new material is a previously unknown compound that can be easily obtained under normal conditions. The Skotlech scientists performed their study within the framework of Gazprom Neft's large-scale project aimed at creating new materials for drilling applications.

"Before we discovered the new material, we had studied a lot of systems on the computer, trying to predict stable chemical <u>compounds</u> and calculate their properties. These were quite interesting substances, although they could hardly compete with pobedit. At some point, I thought we would never beat pobedit, which has stood its ground for almost a century, and for good reason. But suddenly, we saw a glimmer of hope, and soon found a unique compound, WB5," says the study lead Artem Oganov.



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"The tungsten-boron system has been the subject of a multitude of experimental and theoretical studies, and it is surprising that this compound has not been discovered until now," said the study's first author Dr. Alexander Kvashnin.

O Explore further: Scientists elucidate the crystal structure of sodium boride

More information: Alexander G. Kvashnin et al. New Tungsten Borides, Their Stability and Outstanding Mechanical Properties, The Journal of Physical Chemistry Letters (2018). DOI: 10.1021/acs.jpclett.8b01262

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