

ATTACHMENT A



US00D471428S

(12) **United States Design Patent** (10) **Patent No.:** **US D471,428 S**
Mirick (45) **Date of Patent:** **** Mar. 11, 2003**

(54) **SLOTTED ARROW QUARTER TURN LATCH**

(75) Inventor: **Larry Mirick**, Manhattan Beach, CA (US)

(73) Assignee: **S.P.E.P. Acquisition Corp.**, Rancho Dominguez, CA (US)

(**) Term: **14 Years**

(21) Appl. No.: **29/151,739**

(22) Filed: **Dec. 4, 2001**

(51) **LOC (7) Cl.** **08-07**

(52) **U.S. Cl.** **D8/331**

(58) **Field of Search** D8/330, 331, 338,
D8/341, 343; 292/137, 163, 169, 219, DIG. 37;
70/344, 370, 391, 454

(56) **References Cited**

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Screw-in Quarter Turn (IP 65), B010; Clip-In Quarter Turn, B210; Quarter-Turn (plastic) Clip-In Type, B215, EMKA, Inc., Harrisburg, PA, 1993, 4 pages.

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Primary Examiner—Brian N. Vinson

(74) *Attorney, Agent, or Firm*—Christie, Parker & Hale, LLP

(57) **CLAIM**

The ornamental design for slotted arrow quarter turn latch, as shown and described.

DESCRIPTION

FIG. 1 is a top right perspective view of the slotted arrow quarter turn latch of the invention;

FIG. 2 is a top plan view of the slotted arrow quarter turn latch of FIG. 1.

FIG. 3 is a bottom plan view of the slotted arrow quarter turn latch of FIG. 1; and,

FIG. 4 is a right side view of the slotted arrow quarter turn latch of FIG. 1, the left side view being a mirror image thereof.

1 Claim, 4 Drawing Sheets

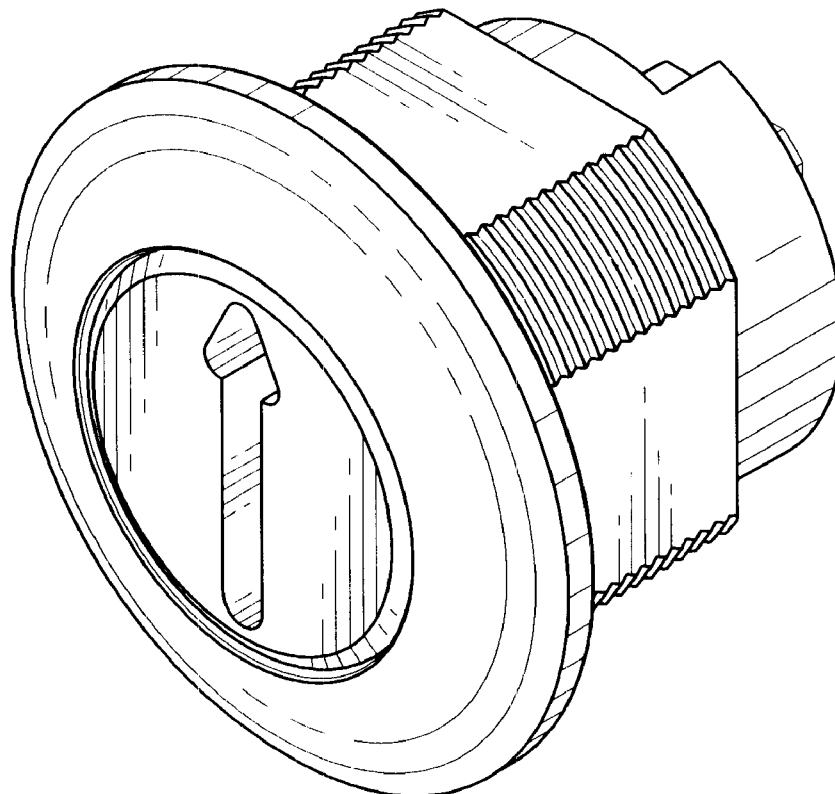


FIG. 1

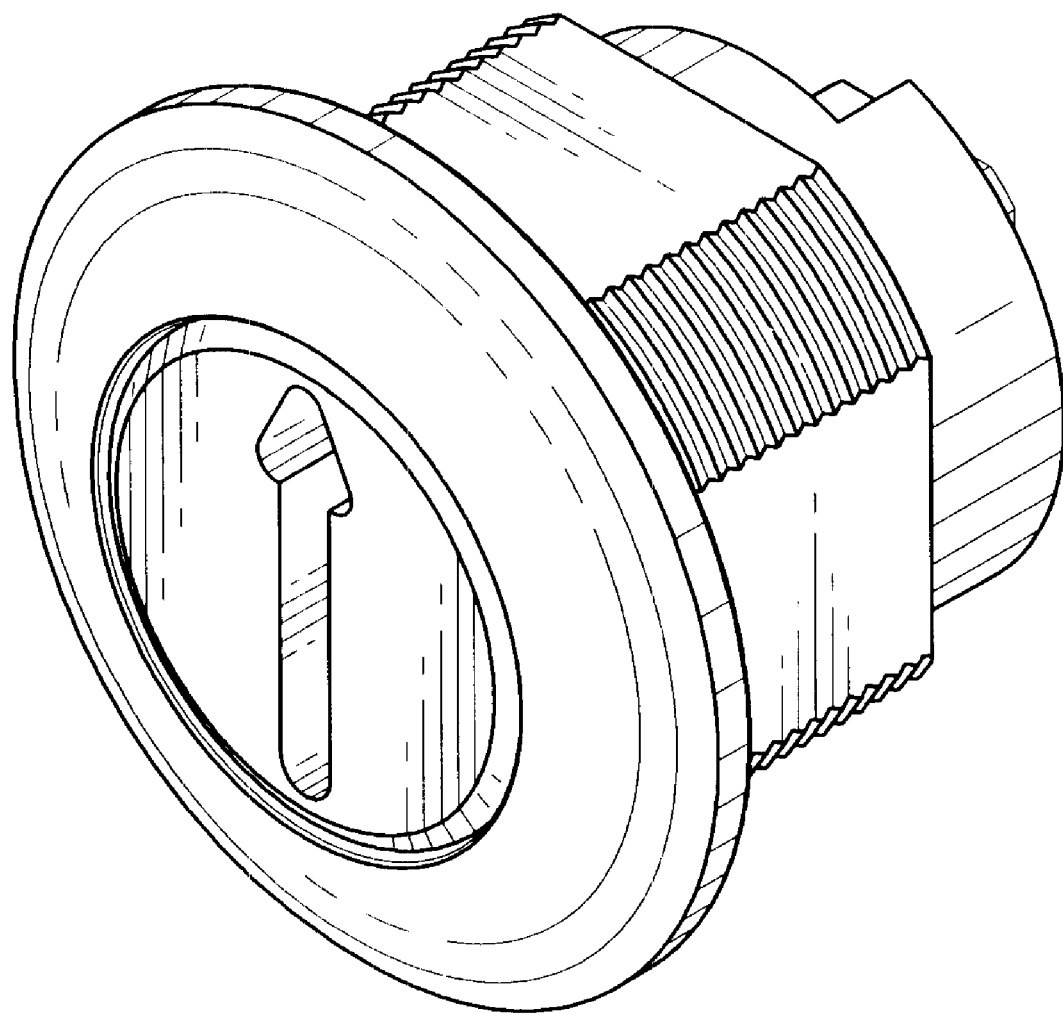


FIG. 2

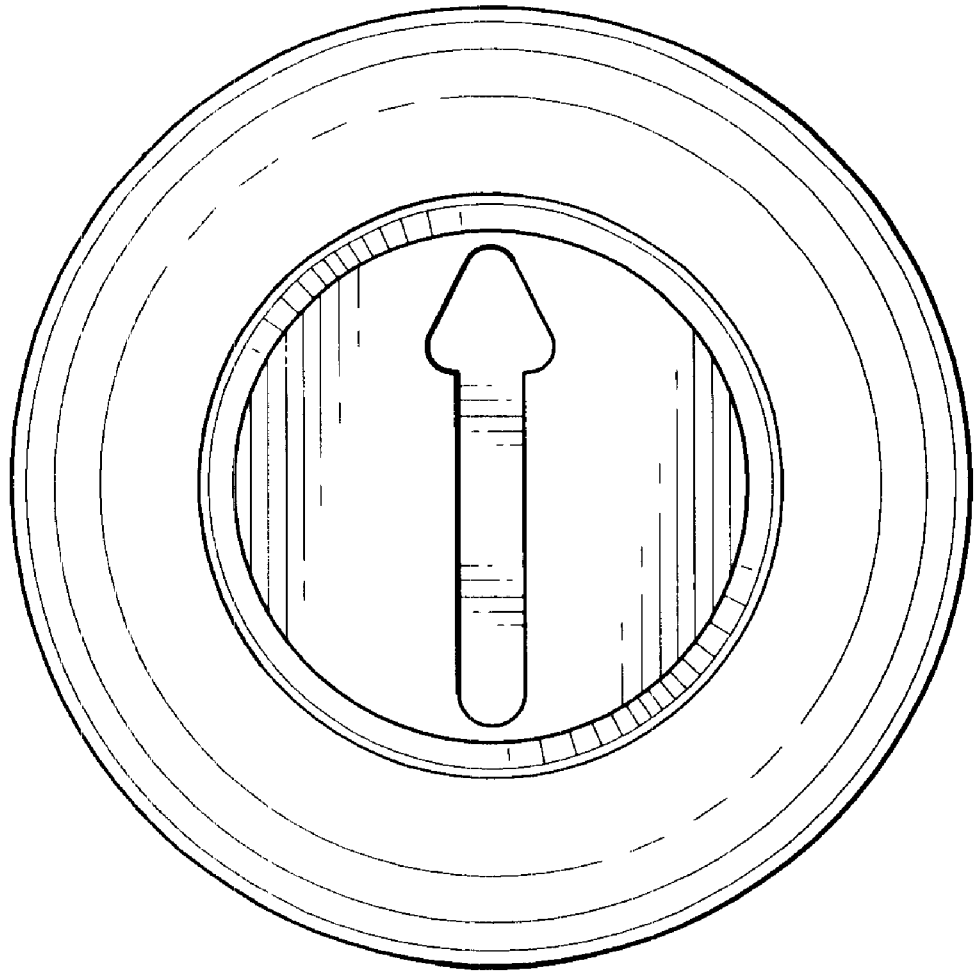


FIG. 3

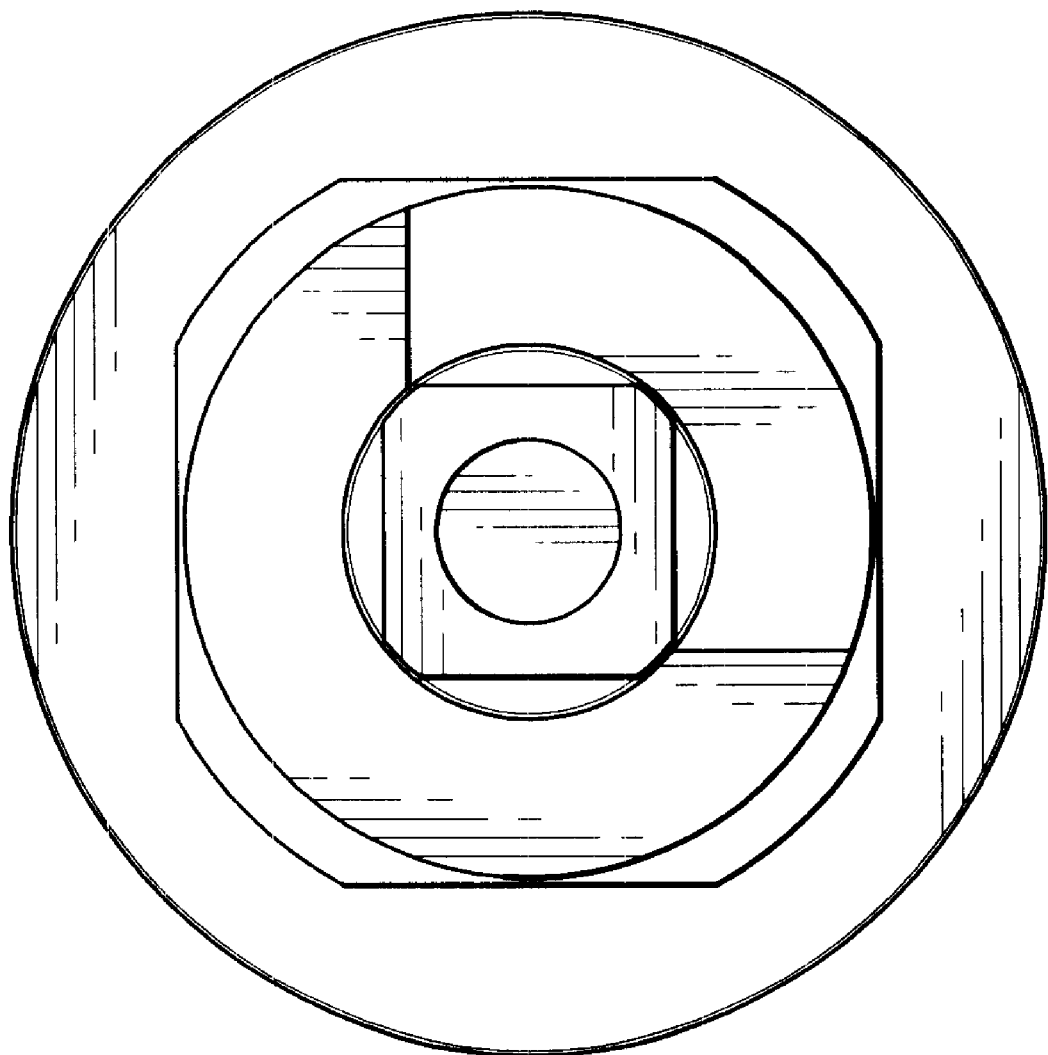
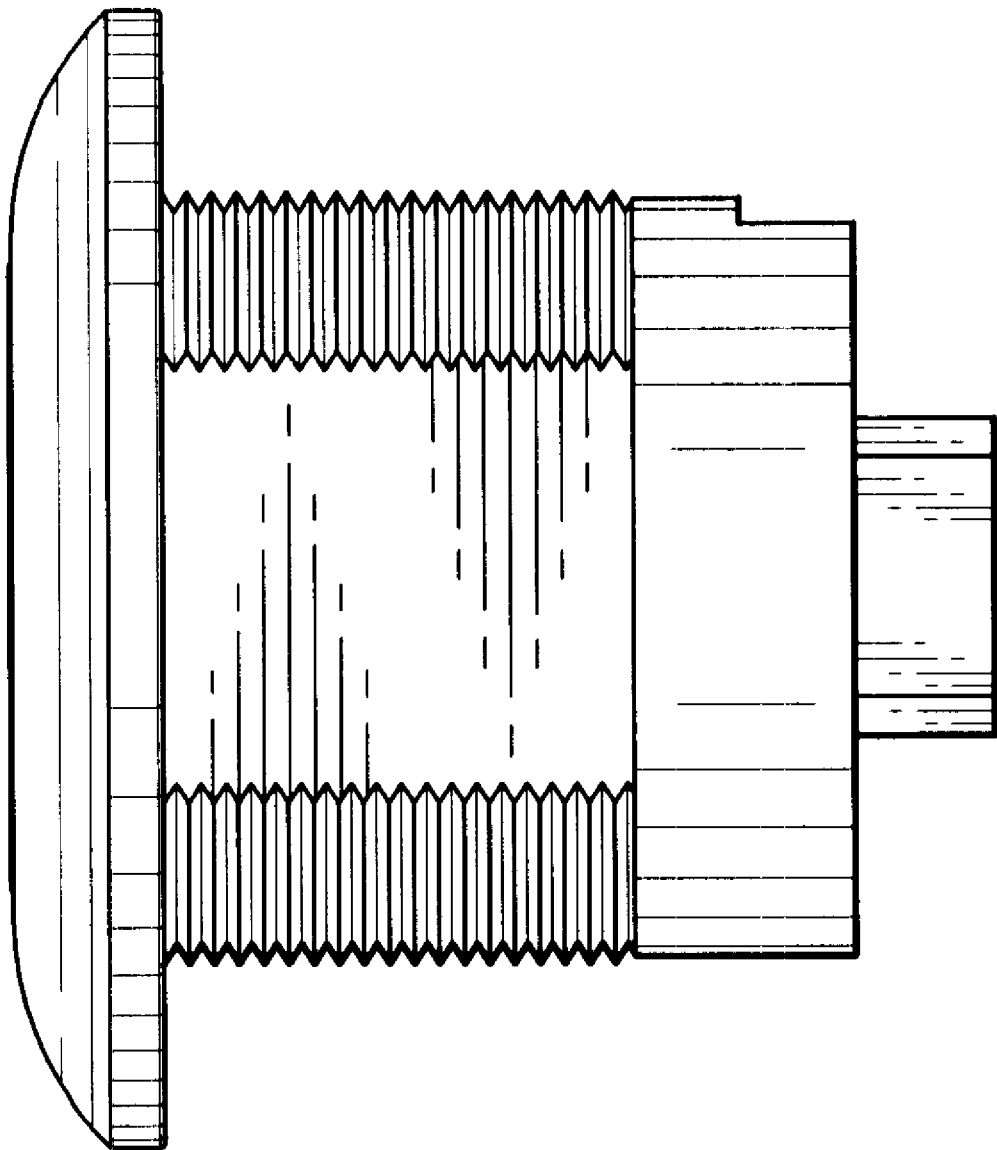


FIG. 4



ATTACHMENT B



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SOMETHING NEW
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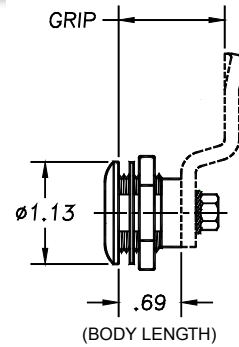
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QUARTER TURN LATCHES

QUARTER TURN LATCHES

- Cam rotates 90°
- Cam locators designed into inserts
- Intended for NEMA type 4, 4X & 12 enclosures
- Assembly includes:
 - Neoprene face gasket
 - Body nut
 - Cam retaining screw
 - Disc washer
 - (2) Internal o-rings
 - Available with UL rated seals (o-rings & face gasket)



NOTE: Cams sold separately. See page 81 for cams & grip dimension

SLOTTED TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|-----------------|-----------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | SLOTTED PLUG |
| 41-00 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-00BK | Die cast zinc | Die cast zinc | Black powder coated | Black powder coated |
| 41-00SS | Stainless steel | Stainless steel | Machine polished | Machine polished |
| 41BK-00 | Die Cast Zinc | Die Cast Zinc | Black powder coated | Chrome plated |
| 41-00P | Thermo-plastic* | Thermo-plastic* | Black textured | Black textured |
| 41P-00SS | Thermo-plastic* | Stainless steel | Black textured | Machine polished |

* Glass reinforced



Slotted Plug

HEX TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|-----------------|-----------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-04 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-04BK | Die cast zinc | Die cast zinc | Black powder coated | Black powder coated |
| 41-04SS | Stainless steel | Stainless steel | Machine polished | Machine polished |
| 41P-04SS | Thermo-plastic* | Stainless steel | Black textured | Machine polished |

* Glass reinforced

- Activated with a 7/16" socket



Bellcore Hex Plug

THUMB TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|---------------|---------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | THUMB TURN PLUG |
| 41-05 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-05BK | Die cast zinc | Die cast zinc | Black powder coated | Black powder coated |



Thumb Turn Plug



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2004 CATALOG COVER

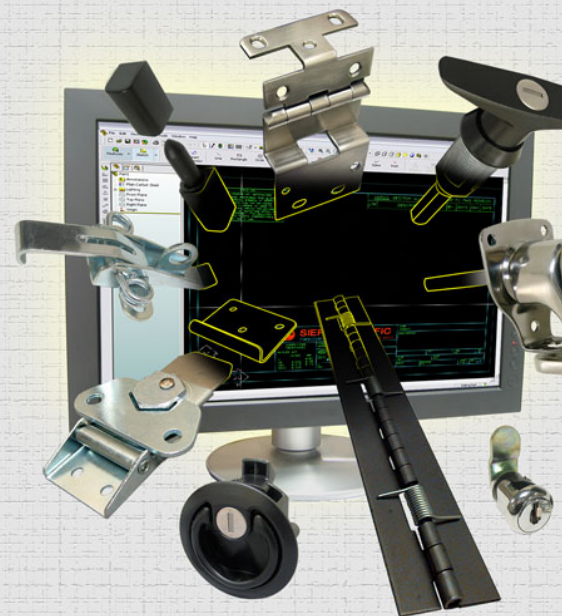


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HINGES AND INDUSTRIAL HARDWARE



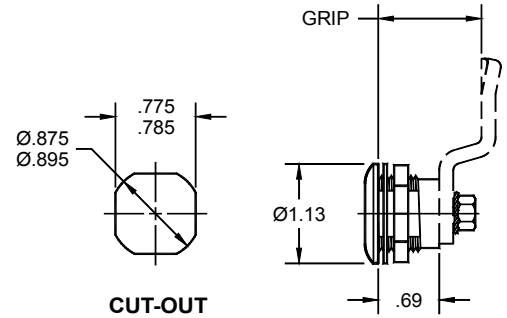
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New Items**
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QUARTER TURN LATCHES

QUARTER TURN LATCHES

- Cam rotates 90°
- Cam locators designed into inserts
- Intended for NEMA type 4, 4X & 12 enclosures
- Assembly includes:
 - Body nut
 - Cam retaining screw
 - Disc washer
 - UL rated seals (o-ring & face gasket)



NOTE: Cams sold separately. See page 94 for cams & grip dimension

SLOTTED PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|-----------------|-----------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | SLOTTED PLUG |
| 41-00 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-00BK | Die cast zinc | Die cast zinc | Black powder coated | Black powder coated |
| 41-00SS | Stainless steel | Stainless steel | Machine polished | Machine polished |
| 41BK-00 | Die Cast Zinc | Die Cast Zinc | Black powder coated | Chrome plated |
| 41-00P | Thermo-plastic* | Thermo-plastic* | Black textured | Black textured |
| 41P-00SS | Thermo-plastic* | Stainless steel | Black textured | Machine polished |



PATENTED

NOTE: * Thermo-plastic material is glass reinforced

10MM RECESSED HEX PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|-----------------|---------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-03 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-03BK | Die cast zinc | Die cast zinc | Black powder coated | Black powder coated |
| 41BK-03 | Die cast zinc | Die cast zinc | Black powder coated | Chrome plated |
| 41P-03 | Thermo-plastic* | Die cast zinc | Black textured | Chrome plated |

NEW



NOTE: * Thermo-plastic material is glass reinforced

HEX PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|-----------------|-----------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-04 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-04BK | Die cast zinc | Die cast zinc | Black powder coated | Black powder coated |
| 41-04SS | Stainless steel | Stainless steel | Machine polished | Machine polished |
| 41P-04SS | Thermo-plastic* | Stainless steel | Black textured | Machine polished |



- Activated with a 7/16" socket

NOTE: * Thermo-plastic material is glass reinforced

Locks





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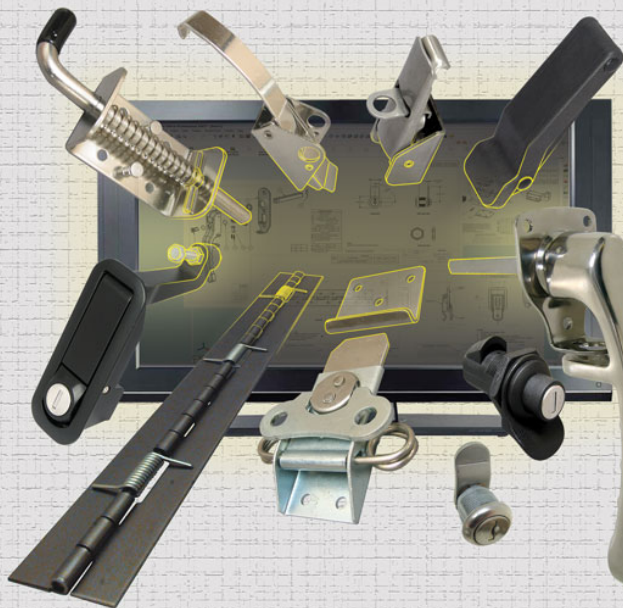


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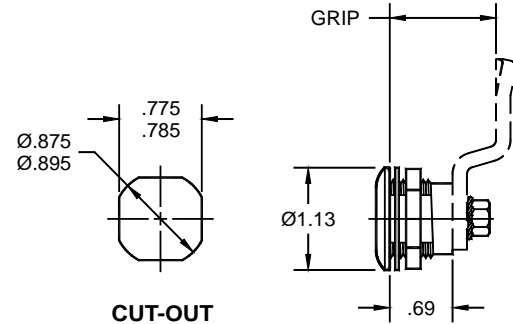
**Over 300
New Items**
See the Inside Cover

HINGES AND INDUSTRIAL HARDWARE

QUARTER TURN LATCHES

QUARTER TURN LATCHES

- Cam rotates 90°
- Cam locators designed into inserts
- Intended for NEMA type 4, 4X & 12 enclosures
- Assembly includes:
 - Body nut
 - Cam retaining screw
 - Disc washer
 - UL rated seals (o-ring & face gasket)



NOTE: Cams sold separately. See page 120 for cams & grip dimension

SLOTTED PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|-----------------|-----------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | SLOTTED PLUG |
| 41-00 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-00BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |
| 41-00SS | Stainless steel | Stainless steel | Machine polished | Machine polished |
| 41BK-00 | Die Cast Zinc | Die Cast Zinc | Matte black painted | Chrome plated |
| 41-00P | Thermo-plastic | Thermo-plastic* | Black textured | Black textured |
| 41P-00SS | Thermo-plastic | Stainless steel | Black textured | Machine polished |



PATENTED

NOTE: * Thermo-plastic plug is glass reinforced

8MM RECESSED HEX PLUG TURN LATCHES

NEW
NEW

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|---------------|---------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-02 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-02BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |



10MM RECESSED HEX PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|----------------|---------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-03 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-03BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |
| 41BK-03 | Die cast zinc | Die cast zinc | Matte black painted | Chrome plated |
| 41P-03 | Thermo-plastic | Die cast zinc | Black textured | Chrome plated |



HEX PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|-----------------|-----------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-04 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-04BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |
| 41-04SS | Stainless steel | Stainless steel | Machine polished | Machine polished |
| 41P-04SS | Thermo-plastic | Stainless steel | Black textured | Machine polished |



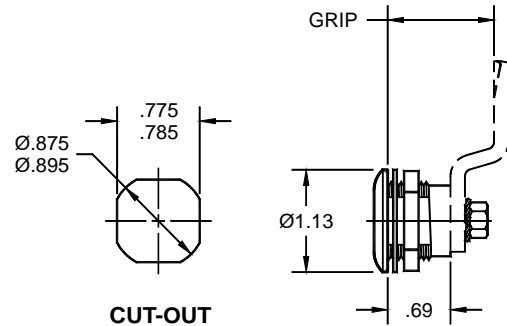
- Activated with a 7/16" socket

QUARTER TURN LATCHES

QUARTER TURN LATCHES

- Cam rotates 90°
- Cam locators designed into inserts
- Intended for NEMA type 4, 4X & 12 enclosures
- Assembly includes:
 - Body nut
 - Cam retaining screw
 - Disc washer
 - UL rated seals (o-ring & face gasket)

NOTE: Cams sold separately. See page 124 for cams & grip dimension



SLOTTED PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|-----------------|-----------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | SLOTTED PLUG |
| 41-00 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-00BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |
| 41-00SS | Stainless steel | Stainless steel | Machine polished | Machine polished |
| 41BK-00 | Die Cast Zinc | Die Cast Zinc | Matte black painted | Chrome plated |
| 41-00P | Thermo-plastic | Thermo-plastic* | Black textured | Black textured |
| 41P-00SS | Thermo-plastic | Stainless steel | Black textured | Machine polished |

NOTE: * Thermo-plastic plug is glass reinforced



PATENTED

8MM RECESSED HEX PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|---------------|---------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-02 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-02BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |

- Hex tool key available separately as part no. 392-K (see page 103)



10MM RECESSED HEX PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|----------------|---------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-03 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-03BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |
| 41BK-03 | Die cast zinc | Die cast zinc | Matte black painted | Chrome plated |
| 41P-03 | Thermo-plastic | Die cast zinc | Black textured | Chrome plated |



HEX PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|-----------------|-----------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-04 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-04BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |
| 41-04SS | Stainless steel | Stainless steel | Machine polished | Machine polished |
| 41P-04SS | Thermo-plastic | Stainless steel | Black textured | Machine polished |

- Activated with a 7/16" socket

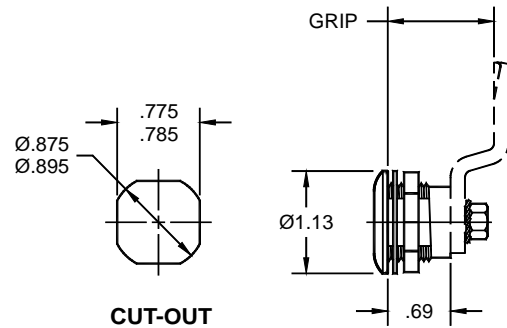


QUARTER TURN LATCHES

QUARTER TURN LATCHES

- Cam rotates 90°
- Cam locators designed into inserts
- Intended for NEMA type 4, 4X, 12 and IP66 enclosure requirements
- Assembly includes:
 - Body nut
 - Cam retaining screw
 - Disc washer
 - UL rated seals (o-ring & face gasket)

NOTE: Cams sold separately. See page 58 for cams & grip dimension



CUT-OUT

SLOTTED PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|---------------------|-----------------|-----------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | SLOTTED PLUG |
| 41-00 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-00BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |
| 41-00SS | Stainless steel | Stainless steel | Machine polished | Machine polished |
| 41BK-00 | Die Cast Zinc | Die Cast Zinc | Matte black painted | Chrome plated |
| 41-00P | Thermo-plastic | Thermo-plastic* | Black textured | Black textured |
| 41P-00SS | Thermo-plastic | Stainless steel | Black textured | Machine polished |
| 41-00SST NEW | 316SS | 316SS | Passivated | Passivated |

NOTE: * Thermo-plastic plug is glass reinforced



PATENTED

8MM RECESSED HEX PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|---------------|---------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-02 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-02BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |

- Hex tool key available separately as part no. **392-K** (see page 23)



10MM RECESSED HEX PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|----------------|---------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-03 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-03BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |
| 41BK-03 | Die cast zinc | Die cast zinc | Matte black painted | Chrome plated |
| 41P-03 | Thermo-plastic | Die cast zinc | Black textured | Chrome plated |



HEX PLUG TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|-----------------|-----------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-04 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-04BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |
| 41-04SS | Stainless steel | Stainless steel | Machine polished | Machine polished |
| 41P-04SS | Thermo-plastic | Stainless steel | Black textured | Machine polished |

- Activated with a 7/16" socket

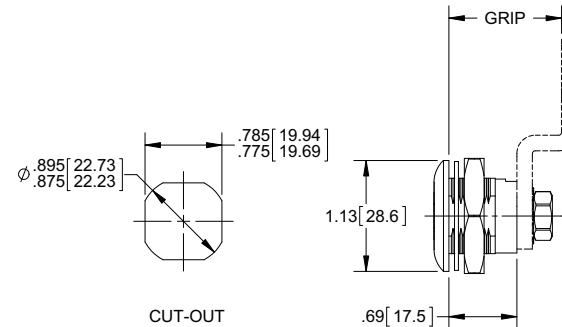


QUARTER TURN LATCHES

QUARTER-TURN LATCHES

- Cam rotates 90°
- Cam locators designed into inserts
- Intended for NEMA type 4, 4X, 12 and IP66 enclosure requirements
- Assembly includes:
 - Body nut
 - Cam retaining screw
 - Disc washer
 - UL rated seals (o-ring & face gasket)

NOTE: Cams sold separately. See page 67 for cams & grip dimension



SLOTTED PLUG QUARTER-TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|----------------|-----------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | SLOTTED PLUG |
| 41-00 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-00BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |
| 41-00SS | 304SS | 304SS | Machine polished | Machine polished |
| 41BK-00 | Die Cast Zinc | Die Cast Zinc | Matte black painted | Chrome plated |
| 41-00P | Thermo-plastic | Thermo-plastic* | Black textured | Black textured |
| 41P-00SS | Thermo-plastic | 304SS | Black textured | Machine polished |
| 41-00SST | 316SS | 316SS | Passivated | Passivated |

NOTE: * Thermo-plastic plug is glass reinforced

NOTE: Parts with thermo-plastic materials have UV stabilizers



PATENTED

8MM RECESSED HEX PLUG QUARTER-TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|---------------|---------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-02 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-02BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |

- Hex tool key available separately as part no. 392-K (see page 21)



10MM RECESSED HEX PLUG QUARTER-TURN LATCHES

| PART NUMBER | MATERIAL | | FINISH | |
|-------------|----------------|---------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-03 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-03BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |
| 41BK-03 | Die cast zinc | Die cast zinc | Matte black painted | Chrome plated |
| 41P-03 | Thermo-plastic | Die cast zinc | Black textured | Chrome plated |

NOTE: Parts with thermo-plastic materials have UV stabilizers



HEX PLUG QUARTER-TURN LATCHES

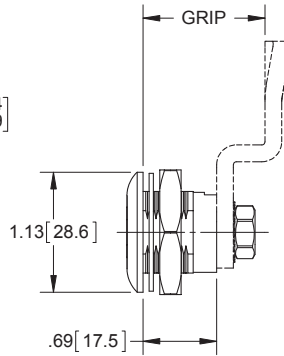
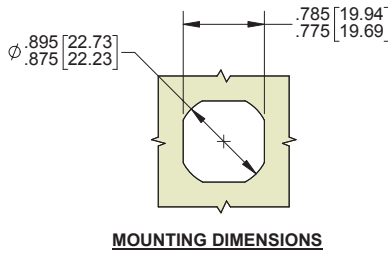
| PART NUMBER | MATERIAL | | FINISH | |
|-------------|----------------|---------------|---------------------|---------------------|
| | HOUSING | PLUG | HOUSING | BELLCORE HEX PLUG |
| 41-04 | Die cast zinc | Die cast zinc | Chrome plated | Chrome plated |
| 41-04BK | Die cast zinc | Die cast zinc | Matte black painted | Matte black painted |
| 41-04SS | 304SS | 304SS | Machine polished | Machine polished |
| 41P-04SS | Thermo-plastic | 304SS | Black textured | Machine polished |

- Activated with a 7/16" socket

NOTE: Parts with thermo-plastic materials have UV stabilizers



Quarter-turn Latches



Features

- ▶ cam rotates 90°
- ▶ cam locators designed into inserts
- ▶ intended for NEMA type 4, 4X, 12 and IP66 enclosure requirements
- ▶ assembly includes:
 - ▶ body nut
 - ▶ cam retaining screw
 - ▶ disc washer
 - ▶ UL rated seals (o-ring & face gasket)
- ▶ cams sold separately. See pg. 95 for cams & grip dimension



Slotted Plug Quarter-turn Latches



patented

| Part Number | Material | | Finish | |
|-------------|---------------|----------------|---------------------|---------------------|
| | Housing | Slotted Plug | Housing | Slotted Plug |
| 41-00 | die cast zinc | die cast zinc | chrome plated | chrome plated |
| 41-00BK | die cast zinc | die cast zinc | matte black painted | matte black painted |
| 41-00SS | 304SS | 304SS | machine polished | machine polished |
| 41BK-00 | die cast zinc | die cast zinc | matte black painted | chrome plated |
| 41-00P | thermoplastic | thermoplastic* | black textured | black textured |
| 41P-00SS | thermoplastic | 304SS | black textured | machine polished |
| 41-00SST | 316SS | 316SS | passivated | passivated |

- ▶ * thermoplastic plug is glass reinforced
- ▶ parts with thermoplastic materials have UV stabilizers



8mm Recessed Hex Plug Quarter-turn Latches

| Part Number | Material | | Finish | |
|-------------|---------------|---------------|---------------------|---------------------|
| | Housing | Hex Plug | Housing | Hex Plug |
| 41-02 | die cast zinc | die cast zinc | chrome plated | chrome plated |
| 41-02BK | die cast zinc | die cast zinc | matte black painted | matte black painted |

- ▶ hex tool key sold separately as part no. 392-K pg. 31



10mm Recessed Hex Plug Quarter-turn Latches

| Part Number | Material | | Finish | |
|-------------|---------------|---------------|---------------------|---------------------|
| | Housing | Hex Plug | Housing | Hex Plug |
| 41-03 | die cast zinc | die cast zinc | chrome plated | chrome plated |
| 41-03BK | die cast zinc | die cast zinc | matte black painted | matte black painted |
| 41BK-03 | die cast zinc | die cast zinc | matte black painted | chrome plated |
| 41P-03 | thermoplastic | die cast zinc | black textured | chrome plated |

- ▶ parts with thermoplastic materials have UV stabilizers



Hex Plug Quarter-turn Latches

| Part Number | Material | | Finish | |
|-------------|---------------|-------------------|---------------------|---------------------|
| | Housing | Bellcore Hex Plug | Housing | Bellcore Hex Plug |
| 41-04 | die cast zinc | die cast zinc | chrome plated | chrome plated |
| 41-04BK | die cast zinc | die cast zinc | matte black painted | matte black painted |
| 41-04SS | 304SS | 304SS | machine polished | machine polished |
| 41P-04SS | thermoplastic | 304SS | black textured | machine polished |

- ▶ activated with a 7/16" socket
- ▶ parts with thermoplastic materials have UV stabilizers