

CAST PRODUCTS INC.

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Registered to ISO 9001:2000

PRODUCTION EQUIPMENT LIST

ZINC DIE CASTING

3 - 250 TO 300 TON LESTER MACHINES

1 - 250 TON REED PRENTICE MACHINE

1 - 150 TON PAC-MAR MACHINE

5 - 60 TON A & J MACHINES

8 - 25 TON CPI MACHINES

2 - MODEL 22 "NT" TECHMIRE MACHINES

1 - MODEL 44 "H" TECHMIRE MACHINES

1 - MODEL 44 "NT" TECHMIRE MACHINES

2 - MODEL 44 "NTX" TECHMIRE MACHINES

5 - MODEL 66 "NT" TECHMIRE MACHINES

10 - MODEL 66 "NTX" TECHMIRE MACHINES

7 - MODEL 88 "NTX" TECHMIRE MACHINES

46- TOTAL DIE CAST MACHINES

TRIMMING

16 - 8 TON DENNISON MULTIPRESS C-FRAME PRESSES

6 - 2 TON DENNISON MULTIPRESS C-FRAME PRESSES

22 - TOTAL TRIM PRESSES

DRILLING AND TAPPING EOUIPMENT

OVER 50 MACHINES RANGING FROM MULTI HEAD TAP MACHINES TO PRODUCTION LATHES

TOOLROOM EQUIPMENT

1 - 4500 SQUARE FOOT INTEGRATED DIE FABRICATION DEPARTMENT. DEPARTMENT INCLUDES HAAS VM3, VF2, TM1 AND SUPER MINI HIGH SPEED CNC VERTICAL MACHINING CENTERS, DEPARTMENT ALSO INCLUDES CHARMILLES ROBOFORM 22 EDM MACHINES AND VARIOUS AUTOMATED GRINDING EQUIPMENT. TOGETHER, THIS DEPARTMENT CAN HANDLE VIRTUALLY ANY DIE FABRICATION CHALLENGE.

CAD EQUIPMENT

SOLIDWORKS 2008 AND AUTOCAD 2008 WITH MASTERCAM "X2" (CAM) SOFTWARE. WE ACCEPT ANY STANDARD CAD FILE FORMAT.

METAL FINISHING

- 6 SWECO VIBRATORY FINISHING TUBS
- 1 GOFF 6 CUBIC FOOT BARREL BLAST
- 1 GOFF 3 CUBIC FOOT BARREL BLAST

QUALITY EQUIPMENT

REGISTERED TO ISO9001:2000; CERTIFICATE NUMBER 83251-2

- 1 2007 BROWN & SHARPE MICRO-HITE CNC COORDINATE MEASURING MACHINE COMPLETE WITH HEAXAGON METROLOGY PC-DMIS 3D CAD SOFTWARE
- 2 OPTICAL GAGING PRODUCTS OPTICOM QUALIFIER 14B COMPARATOR
- 1 MITUTOYO F403 COORDINATE MEASURING MACHINE WITH INTERNATIONAL METROLOGY SYSTEMS "VIRTUAL DMIS" VERSION 3.5 - 3D SOFTWARE

A COMPLETE LINE OF INSPECTION INSTRUMENTS RANGING FROM HAND HELD MICROMETERS AND CALIPERS TO DIGITAL DROP INDICATORS. IN ADDITION, WE USE CUSTOM TEST EQUIPMENT FOR PRESSURE TESTING AND "LOAD TO FAILURE" TESTING.

QF 4.5.153 REV. E Z. SALATA 4/18/08