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Mark if additional names of conveying parties attached Execution Date Month Day Year				
Name Vesuvius Crucible Compan				
Formerly				
Individual General Partnership	Limited Partnership kx Corporation Association			
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DBA/AKA/TA Composed of Address (line 1) 103 Foulk Road, Suite Address (line 2)	200			
Composed of Address (line 1) 103 Foulk Road, Suite Address (line 2) Address (line 3) Wilmington City	Delaware 19803 Zip Code			
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Composed of Address (line 1) 103 Foulk Road, Suite Address (line 2) Address (line 3) Wilmington City	Delaware 19803 Limited Partnership If document to be recorded is an assignment and the receiving party is not domiciled in the United States, an appointment of a domestic			
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Composed of Address (line 1) 103 Foulk Road, Suite Address (line 2) Address (line 3) Wilmington City Individual General Partnership XX Corporation Association Other XX Citizenship/State of Incorporation/Organiza	Delaware State/Country Limited Partnership If document to be recorded is an assignment and the receiving party is not domiciled in the United States, an appointment of a domestic representative should be attached. (Designation must be a separate document from Assignment.) Ition Delaware, Corporation			
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Name	James R. Williams			
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Fee Amoun	t Fee Amount for Propert	ies Listed (37 CFR 3.41):	\$ 240.00	
Method of Payment: Enclosed Deposit Account *X				
Deposit Account (Enter for payment by deposit account or if additional fees can be charged to the account.)				
,,		ount Number:	# 22-0281	
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To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document. Charges to deposit account are authorized, as indicated herein.				
Donal	dsM. Satina Wo	noldm Salin	a Sept. 1, 1999	
	of Person Signing	Signature	Date Signed	

State of Delaware

Office of the Secretary of State PAGE 1

I, EDWARD J. FREEL, SECRETARY OF STATE OF THE STATE OF
DELAWARE, DO HEREBY CERTIFY THE ATTACHED IS A TRUE AND CORRECT
COPY OF THE CERTIFICATE OF OWNERSHIP, WHICH MERGES:

"VESUVIUS CRUCIBLE COMPANY", A PENNSYLVANIA CORPORATION,
WITH AND INTO "VESUVIUS CRUCIBLE COMPANY" UNDER THE NAME OF
"VESUVIUS CRUCIBLE COMPANY", A CORPORATION ORGANIZED AND
EXISTING UNDER THE LAWS OF THE STATE OF DELAWARE, AS RECEIVED
AND FILED IN THIS OFFICE THE TWENTY-EIGHTH DAY OF DECEMBER, A.D.
1992, AT 9 O'CLOCK A.M.



Edward J. Freel, Secretary of State

AUTHENTICATION:

9939084

DATE:

08-25-99

TRADEMARK REEL: 001956 FRAME: 0642

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STATE OF DELAWARE SECRETARY OF STATE DIVISION OF CORPORATIONS FILED 09:00 AM 12/28/1992 923635187 - 2099959

CERTIFICATE OF OWNERSHIP AND MERGER

MERGING

VESUVIUS CRUCIBLE COMPANY (a Pennsylvania corporation)

INTO

VESUVIUS CRUCIBLE COMPANY (a Delaware corporation)

Vesuvius Crucible Company, a corporation organized and existing under the laws of the State of Delaware, ("Vesuvius Delaware") DOES HEREBY CERTIFY:

FIRST: That Vesuvius Delaware was incorporated on August 26, 1986 pursuant to the General Corporation Law of the State of Delaware.

SECOND: That Vesuvius Delaware owns all of the outstanding shares of the stock of Vesuvius Crucible Company, a corporation incorporated pursuant to the Business Corporation Law of the Commonwealth of Pennsylvania ("Vesuvius Pennsylvania").

THIRD: That Vesuvius Delaware, by the following resolutions of its Board of Directors, duly adopted by the unanimous written consent of its members, dated December 18, 1992 and filed with the minutes of the Board, determined to and did merge into itself said Vesuvius Pennsylvania:

RESOLVED, that Vesuvius Delaware merge, and it hereby does merge into itself said Vesuvius Pennsylvania, and assumes all of its obliqations; and

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FURTHER RESOLVED, that the merger shall be effective at 12:01 E.S.T. on January 1, 1993; and

FURTHER RESOLVED, that the proper officers of Vesuvius Delaware be, and they hereby are, directed to make and execute a Certificate of Ownership and Merger setting forth a copy of the resolutions to merge said Vesuvius Pennsylvania and assume its liabilities and obligations, and the date of adoption thereof, and to cause the same to be filed with the Secretary of State of the State of Delaware and a certified copy recorded in the office of the Recorder of Deeds of New Castle County and to do all acts and things whatsoever, whether within or without the State of Delaware, which may be in anywise necessary or proper to effect said merger.

Anything herein or elsewhere to the contrary FOURTH: notwithstanding, this merger may be amended or terminated and abandoned by the Board of Directors of Vesuvius Delaware at any time prior to the date of filing the merger with the Secretary of State.

IN WITNESS WHEREOF, said Vesuvius Delaware has caused this Certificate to be signed by Del E. Goedeker, its Vice President, and attested by Robert E. Delaney, its Assistant Secretary, this /紀 day of December, 1992.

VESUVIUS CRUCIBLE COMPANY

ATTEST:

Petret A. Kerrey
By: Del C. Hudelan
Del E. Goedeker

Title: Assistant Secretary

Title: Vice President

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